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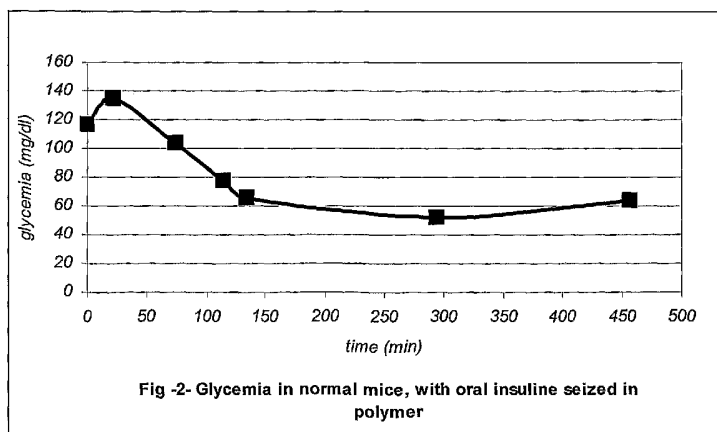
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(71) Applicants and

(72) Inventors: **SMOLKO, Eduardo, Esteban** [AR/AR];
Rioja 2897, Olivos (Prov. Buenos Aires) (AR). **LOMBARDO, Eduardo, Antonio** [AR/AR]; Pasco 254,
Ramos Mejia (Prov. Buenos Aires) (AR). **LOMBARDO, Fabio, Martín** [AR/AR]; J.A. Pacheco de Melo 2638,
C.A. Buenos Aires (AR). **LOMBARDO, Jorge, Héctor**
[IT/IT]; Via G. Marconi, 45, I-12010 Entracque (CN) (IT).(74) Agent: **GISLON, Gabriele**; Marietti, Gislone & Trupiano
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upon receipt of that report(54) Title: METHOD FOR THE IMMOBILIZATION OF BIOACTIVE MOLECULES WITHIN A POLYMERIC SUBSTRATE
RESISTANT TO THE STOMACH ACIDS, TO BE EMPLOYED AS AN ORAL DRUG DELIVERY SYSTEM, PARTICULARLY
INSULIN MOLECULES, AND MEDICATION SO OBTAINED

(57) Abstract: It is described a technology which allows to surpass the gastric barrier for proteic compounds administrating bioactive molecules, particularly insulin. It is proposed a method to replace the daily repetitive injectable doses of insulin by a product orally administered. It is characterized by the following steps: a) mix at least a monomer suitable for polymerization by means of a ionizing radiation, with at least an aqueous solution of bioactive molecules; place the thus obtained mixture in step (a) into a resistant container permeable to said ionizing radiations; submit said container to a flow of ionizing radiation at a dose capable to polymerize all the monomer, in a dose range from 0.1 kGy up to 50 kGy,

particularly in a 5 to 30 kGy in range, obtaining within the container a polymer resistant to the stomach acids. And the polymer containing in its nanotubules bioactive molecules; withdraw the thus polymer obtained in step (c), and dividing it in batches with a size range of 1 mm x 1 mm x 1 mm up to 8 mm x 8 mm x 8 mm, It is an objective of this invention. A method for the introduction of bioactive molecules in a polymeric substrate resistant to the stomach acids, to be employed as a retarding orally administered medicine, being these molecules insulin which is released directly to the liver being the liver its first action site, through the portal circulation; an orally released insulin of delayed action by means of which, when the insulin is released into the liver, controls the production of hepatic glucose; an orally released insulin of delayed action by means of which the insulin does not produce peaks in the systemic circulation, as it does with the injectable insulin, reducing the risks of the sudden decrease in the glucemia levels, an orally administered medicine with a prolonged retarded effect, by means of which it is necessary a lesser insulin dose.

“METHOD FOR THE IMMOBILIZATION OF BIOACTIVE MOLECULES
WITHIN A POLYMERIC SUBSTRATE RESISTANT TO THE STOMACH
ACIDS, TO BE EMPLOYED AS AN ORAL DRUG DELIVERY SYSTEM,
PARTICULARLY INSULIN MOLECULES, AND MEDICATION SO
5 OBTAINED”

INTRODUCTION – FIELD OF THE INVENTION.

The present invention describes a technology that allows surpassing the
gastric barrier imposed on protein compounds, while acting on the
10 administration rate of bioactive molecules, such as (e.g.,) insulin, heparin,
antigens, hormones, or the like, particularly insulin.

Under the effect of ionizing radiation, determined monomers (with or without
the addition of other chemical compounds) are polymerized modifying their
physical state from a liquid into a solid state. If in the monomer it is provided
15 a molecular bioactive drug in suspension or dissolved in aqueous solutions,
during the formulation process prior to said ionizing irradiation step, it may be
achieved that said drug or drugs considered will remain passively
encapsulated (that is, without chemical interaction) within the nanotubules
formed during the irradiation process.

20 The requirements and irradiation doses described in this present invention
determine the size, shape, physical characteristics, etc., of the nanotubules
which will finally establish the liberation rate of the therein enclosed drug.

The compound having a controlled liberation rate, (retard) comprises a
support polymerized by means of radiation (hydrogel).

25 The compound formed by the hydrogel and the drug enclosed within it (into
its nanotubules) has a very low hydration, hence upon its ingestion by the
patient, due to the intrinsic characteristics and structure of said hydrogel
(being this the end product of a mixture of hydrogels of different formulation),
reaches the stomach without suffering alteration or degradation. Also this
30 hydrogel, neither undergoes structural changes, or the liberation of significant
amounts of the drug therein contained, during its stomach's trajectory

Once it enters into the intestine the drug release starts according to the transit lapse of time, the chosen hydrogel formulation, the amount of drug incorporated, etc. These characteristics are also related to the type of ingestion.

- 5 In short, this present invention is proposing a method capable to replace the daily injectable and repeating doses of a drug, by means of an orally administrated product.

The sample product employed to illustrate this instant invention, due to its importance, the availability of the means and the collaboration of clinical
10 experts, it referred to the controlled release of insulin. Introducing said insulin into radio induced polymers, and conducting the clinical tests with mice, rats and dogs, they were obtained surprisingly favorable results.

The final object of this development is obtaining an oral administrated insulin applicable to patients suffering from diabetes Type I (which are those
15 patients in need of one or more daily insulin doses and representing over 60.000.000 persons, world wide) and Type II patients, insulin-dependents.

It has been duly recorded the results and collected data pertaining to continuous experiments, dating several years and related to the incorporation of drugs into radio induced polymers due to the application
20 of electromagnetic and corpuscular ionizing radiation.

Moreover, the market for diabetes treatment drugs amounts to about a gross overall of 15.000.000.000 U\$S per annum and it is expected that by year 2011 this turnover will reach the yearly amount of 25.000.000.000 U\$S. The proposed alternative according to this patent is not a solution to
25 this disease, but it constitutes a remarkable complement to improve the standard and life quality as per comparison to the actually known drug delivery (insulin) treatments.

In Argentina (the rest of the world has similar values) 7% of its population suffers diabetes, but within this statistic, about 30% are not aware of their
30 illness. One of the characteristics of this disease is that it comes unannounced, that is, without forewarning and it is painless. According to the

World Health Organization, at least 143.000.000 people are afflicted by this illness, and a significant escalation to 300.000.000 people is expected by the year 2025. In the developed countries people afflicted by diabetes are mainly of an age in excess of 65 years, while in the developing (or emerging) nations it is prevalent in younger generations, between 45 to 65 years.

The most feared problem is not diabetes as such, but its collateral complications, such as the retinopathies which may end blinding the affected person, renal insufficiency which may end needing dialysis or diabetic neuropathies, which may end with the amputation of the lower limbs, being this in fact the most frequent cause of the non traumatic severance of the lower limbs.

Is also of research interest other bioactive molecules such as heparin, but what is herewith proposed in a first stage: the study of an oral insulin, encapsulated into polymeric nanotubules due to the knowledge and experimental results obtained by this research team, on this subject.

BRIEF DESCRIPTION OF PRIOR ART

It has been recently marketed a new product, named "JUL Exhubeta" (Pfizer) as an only known alternative to the injectable application of insulin in Type I diabetes, which is insulin administered by inhalation with effects similar to the ones of injectable insulin; nevertheless this kind of drug administration is already mentioned as the responsible agent in the production of pulmonary fibrosis, with the additional inconvenience of being a medicine in need of a very good attitude and education from the patient.

The entrapment or encapsulating technology of the antigens in polymers has been also a study motive of study by our team at the Deutsches Krebs Forschung Zentrum (DKFZ) of Heidelberg – Germany, particularly for the HPV (HUMAN PAPILOMA VIRUS) and more particularly addressed to the production of oral vaccines; while this technology would be applicable to many other viruses, proteins, hormones of medical and agriculture and cattle rearing.

BRIEF DESCRIPTION OF THIS INVENTION

The method for the introduction of bioactive molecules in a polymeric substratum resistant to the stomach acids, to be employed as a delayed release oral medication, particularly insulin molecules, is characterized by comprehending the following steps:

- 5 a) To mix at least a monomer suitable to be polymerized by a ionizing radiation, with at least an aqueous solution of bioactive molecules;
- b) To place the thus obtained mixture of step (a) into a container permeable to said ionizing radiation;
- c) Submit said container to a flow of ionizing radiation at a dose range
10 from 0,1 kGy up to 50 kGy, specially at a dose between 5 and 30 kGy, capable to polymerize all the monomer, obtaining within the container a polymer resistant to the stomach acids containing into its nanotubules the bioactive molecules;
- d) Withdraw the thus obtained polymer in step (c) fractioning it
15 batches with a size range between 1 mm x 1 mm x 1 mm up to 8 mm x 8 mm x 8 mm, capable to form part of the delayed drug delivery oral medication.

In a preferable construction, the method of this invention is characterized because in step (a) said at least one monomer is at least an acrylic
20 monomer, of the family of the alkyl methacrylates and acrylates, such as hydroxiethylmethacrylate (HEMA), forming the macromolecular network.

In other constructions, the method of this invention is characterized because in step (a) said at least one monomer is mixed with additive substances providing protection against the radiolysis, such as antirad substances, free
25 radical substractors, chain transference substances (for example, glycerin).

In a family of preferred embodiments, the aqueous solution of a bioactive substance is an insulin watery solution.

Is an integral part of this instant invention, as a secondary object, the medicine thus obtained, which active substance is found within the inner part
30 of the fractions or parts thereof, resistant to the action of the gastric or stomach acids and which delaying action is a function of the parameters

employed in said obtained method.

**PROPERTIES AND DISADVANTAGES OF THE ACTION OF
ADMINISTRATING INJECTABLE INSULIN**

5 The insulin is a hormone essential in the carbohydrates metabolism. Said hormone is produced by the pancreas and it is secreted within the portal circulation to be liberated by the liver wherein it performs its main metabolic effect. The insulin reaches the systemic circulation enabling the glucose to be captured by the insulin dependent peripheral tissues (muscle, kidney).

10 Insulin plays a mayor role in diabetes, which is a progressive illness caused by the combination of a relative efficiency in the insulin production and/or a resistance of the peripheral tissues to insulin. Ambient or genetic factors (lack of physical exercise, obesity) apparently play a significant roll in the diabetes pathology.

15 There are patients suffering from diabetes which are insulin dependent (Mellitus Diabetes Type I), or not insulin dependent (Mellitus Diabetes Type II).

20 People suffering from diabetes Type II, (also known as elderly diabetics), have a metabolic disorder resulting in the incapacity of the body to produce or to employ adequately it's insulin. The most advanced cases within this type of patients require exogenous insulin supplemental to its own endogenous insulin.

25 Patients suffering from the first stages of diabetes Type II are typically provided with non insulin oral hypoglycemiants which are able to stimulate the liberation of insulin or other products that can increase insulin sensitivity of peripheral tissues. When the illness continues progressing, as it happens in most cases, the pancreatic cells producing insulin degenerate and die, which results in a complete loss in the insulin production, consequence of which the patient requires multiple insulin subcutaneous injections.

30 The subcutaneous insulin injections do not reproduce the physiological conditions of insulin in liver and in the systemic circulation. In healthy individuals insulin is secreted directly in the portal hepatic system, being the

liver the first site of action. Instead, by means of subcutaneous application, it is exposed to high insulin concentrations in comparison to the systemic concentration.

5 Physiologically, insulin is rapidly secreted as a metabolic reply to the glucose concentration in the bloodstream following the food ingestion.

Injected insulin is released in the systemic circulation after a lapse of time determined by the dissolution and diffusion time in the area of application of the injection and it is independent of said application area and of the glucose concentration in blood.

10 Hypoglycemia may often take place when insulin is administered by means of an injection, due to the fact that the injected insulin is not in coordination with the body's secreted insulin.

In opposition to the injected insulin, orally administered insulin is released directly to the liver and being this the first site of action through portal
15 circulation.

The insulin released into the liver restrains the production of hepatic glucose, the main contribution to the hyperglycemia, in Type II diabetes.

Theoretically the oral insulin would need less insulin per dose in order to produce the desired effect.

20 Also, the use of oral insulin does not produce peaks in the systemic circulation such as the ones produced by injectable insulin, reducing the risk of a sudden decrease of glycemia.

The effect of the lower level of glucose in blood, given by insulin, facilitates the capture of glucose after the union of insulin to the receptors to be found
25 in the muscle and fat tissue cells, and to the simultaneous inhibition of the glucose production from the liver.

The average life of insulin in the bloodstream is only of a few minutes. Because of this, the result in time of an insulin preparation is determined only by its absorption characteristics. This mechanism is influenced by the
30 administered insulin concentration as well as by the administration means and the zone or area of the body on which it is applied. An average action

profile after subcutaneous injection indicates:

Initial : within the first half hour;.

Maximum : between 1.5 y 3.5 hours;

Duration : approximately 7-8 hours after.

- 5 These characteristics are observed in children as well as adolescents. The maximum injected insulin plasmatic concentration is attained within 1.5 and 2.5 hours after the subcutaneous administration.

Drug Distribution:

- 10 No significative bond to plasmatic proteins has been observed, except the case of circulating insulin antibodies.

Metabolism:

- 15 It has been reported that human insulin is degraded by protease insulin or the insulin degradation enzyme system. Also probably by the disulphide isomerase's protein. It has been identified a number of lyses sites placed along the human insulin molecule. None of the metabolites produced in this lyses are active.

- 20 The average time life of injected insulin is determined by the absorption range of the subcutaneous tissue. The average life time ($t_{1/2}$) is, notwithstanding not more than a measure of the insulin elimination rate, a measure of the absorption (insulin in bloodstream has a $t_{1/2}$ value of a few minutes). Clinical studies have indicated a $t_{1/2}$ of about 2-5 hours. The pharmacokinetic profile is similar in children and adolescents in comparison to that of adults.

Dosage and administration:

- 25 Dosage is customized and determined by the professional attending the patient in accordance with its needs. The daily average insulin requirements treating diabetes in diabetic patients Type I vary between 0.5 and 1.0 IU/kg, according to each patient. Nevertheless, in pre-pubescent patients usually varies between 0.7 and 1.0 IU/kg, but the dose may be even lower during the partial remission period. In an insulin-resistance situation, for instance during
30 puberty or due to obesity, the daily requirements could be significantly

greater. The initial dose in diabetic patients Type II is often lower, for instance, 0.3 and 0.6 IU/kg/ per day. In patients with mellitus diabetes, optimized metabolic control retards the beginning and progression of the delayed complications. For this reason, it is suggested to perform a thorough
5 metabolic control, including glucose control. In advanced age patients, the primary objective could be to alleviate symptoms and to avoid hypoglycemic incidents.

Insulin is usually administered by means of subcutaneous injections in the abdominal wall. It may be also injected in the thigh, the gluteus and the
10 deltoid region. The subcutaneous injection in the abdominal wall ensures a faster absorption than those of other injections sites. The injection in a skin fold, minimizes the risks of an intramuscular injection. Only a human insulin solution is appropriate for its intravenous administration. It should be applied only by a physician or qualified person. The injection sites or places should
15 rotate within the anatomical region, in order to avoid lipodistrophy. Every injection must be followed, within the next 30 minutes, by food ingestion containing carbohydrates.

Precautions:

Inadequate dosage or treatment discontinuity, especially in the Type I
20 diabetes, may result in hyperglycemia and diabetic ketoacidosis. Generally the first hyperglycemia symptoms start gradually, along a period lasting from hours to days. Said symptoms includes thirst, increase or urinary frequency, nausea, vomits, drowsiness, reddened dry skin, mouth dryness, loss of appetite, as well as breath tainted with acetone.

25 In diabetes Type I, the untreated hyperglycemia events will eventually lead to diabetic ketoacidosis which may be potentially lethal. The concomitant pathologies, mainly infections and fevers, usually increase the patient's insulin requirements.

Deficiencies in renal or hepatic operation may reduce insulin requirements. If
30 patients increase their physical activity or modify their usual diet, it may be necessary to modify insulin dose.

Interactions:

It is known that certain drugs interact with glucose metabolism. The physician must take into account the possible interactions.

The following substances may reduce insulin requirements:

- 5 Oral hypoglycemiants, octreotids, monoamineoxidase inhibitors, non selective beta blocking agents, angiotensine-converting enzyme inhibitors, salicylates, alcohol, sulphonamide antibiotics, anabolic steroids, quinine, quinidine and alpha-adrenergic blocking agents.

The following substances may increase insulin requirements:

- 10 Oral contraceptives, thiazides, glucocorticoids, thyroid hormones, simpaticomimetics, growth hormones, diazo oxides, asparaginase and nicotinic acid. The beta blocking agents may mask hypoglycemic symptoms and delay the recovery of a hypoglycemia. Alcohol may intensify and extend the hypoglycemic effect of insulin.

15 **Pregnancy and milk-fed babies:**

- There are no restrictions to insulin treatment during pregnancy, since insulin does not cross the placenta barrier. Untreated mellitus diabetes constitutes a risk for the intrauterine development, during pregnancy. Therefore the diabetes treatment must be continued during pregnancy. Both, untreated hypoglycemia as well as untreated hyperglycemia, which may take place due to inadequate control of the diabetes treatment, increases risk of malformations and death within the uterus. It is suggested the strict control of the diabetic pregnant woman along all the pregnancy stages, and when pregnancy is planned. Insulin requirements usually diminish during pregnancy's first quarter, and they increase in the following second and third quarters. After childbirth, insulin requirements reset rapidly to their pre-pregnancy levels.
- 20
25

Effects on driving and tool machinery usage:

- The capability of the patient to pay attention and to react promptly may lessen as result of the hypoglycemia. This may constitute a risk under situations in which said capacity is of a particular importance, such as, for
- 30

instance, driving a vehicle or operating tool machinery. Patients should be forewarned to take precautions in order to avoid hypoglycemia while driving. This is of particular relevance in patients having little or no awareness about signs announcing a hypoglycemic episode, or that suffer frequent hypoglycemia episodes. Under these circumstances it may be safer to consider not driving.

Adverse Effects:

The most frequent adverse effects, in patients under insulin treatment, are the changes in the level of glucose in blood.

10 Nutrition and Metabolism Disorders:

Changes in the levels of glucose in the blood frequency ($<1/1000$).

Hypoglycemia:

The hypoglycemia symptoms generally take place suddenly. They may include cold sudoration, pallor and cold skin, fatigue, nervous state, anxiety, tiredness or general weakness, confusion, difficulties in concentration, sleepiness, excessive hunger, and modifications in the vision, headaches, nausea and palpitations. Serious hypoglycemic episodes may lead to the loss of consciousness and or convulsions and may result in a temporary or permanent cerebral malfunction, or even death.

20 Hyperglycemia:

Usually the first hyperglycemia symptoms appear gradually, after a period of hours or days, and they include: thirst, increase in the urinary frequency, nausea, vomits, drowsiness, reddening dry skin, dryness in the mouth, loss of appetite, as well as breath tainted with acetone. In diabetes Type I, the untreated hyperglycemia events will eventually lead to diabetic ketoacidosis which may be potentially lethal.

Vision Disorders:

Anomalies of frequency refraction ($<1/10.000$):

Refraction anomalies may take place after the beginning of the insulin administration. These symptoms are of a transitory nature.

Skin and Subcutaneous Tissue Disorders:

Lipostophosis Frequency (<1/10.000):

In the injection place it may take place lipostophosis as a consequence of applying in the same area subsequent injections.

General Disorders:

5 Local Hypersensitivity:

Frequency (<1/10.000): During treatment with insulin it can take place local hypersensitivity reactions (skin reddening, inflammation and itching in the application place) and these reactions are usually transitory. They disappear under a continuous treatment.

10 Generalized Hypersensitivity: Frequency (<1/10.000):

Generalized hypersensitivity reactions may include: generalized skin rash, itching, sudoration, gastrointestinal indisposition, angioneurotic edema, breathing difficulties and palpitations.

ADVANTAGES AND OBJECTIVES OF THIS INVENTION:

15 It is an objective of this present invention a method for the introduction of bioactive molecules into a polymeric substrate resistant to stomach acids, for its employ as a controlled liberation oral medicine.

It is also an objective of this invention a method for the introduction of bioactive molecules (being said molecules, insulin molecules) into a
20 polymeric substrate resistant to the stomach acids, suitable to be used as an oral medication having a controlled (retarded) delivery.

Another objective of this invention is obtaining a medication having a prolonged release time for its bioactive molecules, being those molecules insulin molecules, and being them directly delivered into the liver, as a first
25 action site, through portal circulation.

An additional objective of this invention is that this oral medication of prolonged insulin drug release in the liver, is capable to restrain hepatic glucose production, which is the main cause for hyperglycemia in Type II diabetes.

30 Another objective of this invention is the production of an oral medication capable to perform a retarded drug liberation by means of which liberated

insulin does not produce peaks in the systemic circulation, as opposed to what happens when injected insulin is administered, thus reducing the risks of a sudden glycemia decrease.

It is a last object of this invention, the development of a prolonged drug release oral medication, by means of which it is needed a less insulin provision to produce the same effect that the one obtained by injected insulin.

THIS INVENTION DESCRIBED THROUGH AN EXAMPLE.

The advantages above briefly explained, to which its users and people trained in this Art may add many more, is hereinafter described, through a preferred experiment in laboratory animals, and depicted schematically in the enclosed drawings, with the given express explanation that indeed this is only a preferred example, and it must not be considered in any way, limitative in its character, or otherwise limiting the patent scope, since it is merely explicative and illustrative of the basic conception on which the invention is grounded, being the actual broad scope of this invention given by the herewith enclosed claims.

Pharmacological Properties of Insulin:

The hypoglycemiant effect pertaining to insulin is given by its absorption facilitation of glucose by muscle and fat tissue cells, and to the simultaneous inhibition of the liver glucose production.

Ionizing Radiation and Polymers:

The exposure to ionizing radiation requires the previous assessment of the absorbed dose and the speed of the absorbed dose. These variables depend on the elected radiation facility. A given particular facility and will allow to determine the best radiation conditions. The development performed by the authors of this invention allowed the creation of diverse products, radiating in dose comprehended in the sterilization by radiation range (doses not larger than 25 kGy), in terms of a few hours lapse.

In the case of the introduction of insulin into de radio-induced polymers, the following has been performed:

- The best parameters for said insulin incorporation were determined.

Preparations covered by this invention may incorporate insulin of a natural origin or synthetic insulin, particularly the ones obtained through genetic-engineering process; Insulin is introduced into the final product by means of at least a homogenous mixture, along with the solvents, principally water, and protective substances such as glycerin and monomers. The mix is then fractioned or divided and introduced under a controlled environment, in polymeric containers. Those containers have been treated by ionizing radiations, and finally obtaining a product ready for its use.

Biosynthetic human insulin is incorporated under the form of watery solutions, completely mixable with the rest of the components. The latter have been mainly formed by acrylic monomers, alkyl methacrylates and acrylates, specifically hydroxiethylmethacrylate (HEMA), constituting a macromolecular net. Also was added radiolysis protecting substances such as antirad substances, free radical substractors and chain transference agents such as glycerin? These substances, in adequate percentage quantities, were put under a radio induced polymerization process, and to that aim, it has been irradiated with high energy radiation, such as gamma rays of cobalt 60 radioisotope.

The polymers employed were acrylic derivates which, when put under ionization radiations, have the property of undergoing chemical reactions giving origin to large covalent macromolecular formations.

Besides adjusting the product's composition, it was also necessary to establish the best process temperature, the materials for the conformation of the final product geometry and the external conditions of the resulting compound in relation to the atmospheric parameters: vacuum media or controlled gaseous media.

The ionization radiations that can be employed are not only the ones above mentioned. They also include all of those whose physical properties are equivalent and can perform free radicals formations that can give origin to covalent molecular structures. For this objective, we can consider for example X-rays coming from different sources, with electron beam energies

ranging from 0.1 to 10 MeV. Still more, we can also include other energy sources, such as ultraviolet rays, or other accelerated particles such as those issued by ion accelerating devices.

Irradiation processes are performed under a strict control of the irradiation variables. This includes especially the temperature level during the whole term of the transformation process. This invention includes all the processes performed under temperatures ranking from -78 Celsius degrees up to boiling point of the components elected for said polymerization.

The absorbed doses of ionization radiations are in a range within 0.1 kGy up to 50 kGy, and more specifically in a 5 to 30 kGy range.

Protection Provided by Glycerin to the Free Radicals Formation.

The proposed method foresees the introduction of glycerin acting as a protective agent in the radio synthesis process, as well as of any other component introduced into the initial preparation for this same purpose, with a proportion equal or less than 35% in weight.

Synthesis of Hydrogels with Alkyl methacrylates and Alkyl acrylates.

The development of insulin preparations will have, especially incorporated into their molecular compounds, alkyl acrylates and alkyl methacrylates chains. More specifically 2-hydroxyethyl methacrylates (HEMA).

Produced Polymer (with the Drug Incorporated) Partition, in Different Fraction Sizes, as to Ensure the Drug Release Under Simile Biological Conditions of that of an Ingested Medicine:

Studies were carried out with fractions comprehended from 0.1 x 0.1 x 0.1 cm to 0.8 x 0.8 x 0.8 cm.

Insulin employed in the tests:

Product: *Actrapid®HM NovoLet® 100 IU/ml*

Human Soluble Insulin

Composition:

Biosynthetic human insulin (origin recombinant ADN, produced from *Saccharomyces Cerevisiae*) 100 IU/ml.

1 IU (International Unity) corresponds to 0,035 mg of anhydrous human

insulin.

Excipients: Zinc Chloride, glycerol, metacresol, Sodium hydroxide, Chloridic acid, and water suitable for injections.

- The irradiation conditions ensuring the best quality of the final product has been described.
- Its release or liberation under laboratory conditions and in laboratory animals has been studied.
- Bioavailability in laboratory animals, has been studied.
- Laboratory experimental pharmacological steps are included. The determination of glycemia in blood is performed employing the following apparatus:

Specifications:

Measuring type device : Accu-Chek Active

Measuring range : 10-600 mg/dL

Size of sampling test : 1 μ L

Measurement time : Approximately 5 seconds

Memory size : 200 glucose values in blood with time and date

Construction : Portable

Depth of the puncture device: 0.80; 0.95; 1.10; 1.25; 1.40; 1.55; 1.70; 1.85; 2.00; 2.15; 2.30 mm.

EXAMPLE 1.

Experiments carried on for Oral Insulin Administration without been seized in polymer.

In Table 1 are shown the results of glycemia values obtained in 4 groups of 5 BALB/c mice each .4 IU/kg of insulin were orally administered in a solution. The measured values listed in the table are shown averaged in Figure 1. 30 to 75 minutes after its administration, it may be observed a slight diminution of glycemia in mice.

Table 1.

<i>time(min)</i>	<i>Group 1</i>	<i>Group 2</i>	<i>Group 3</i>	<i>Group 4</i>
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5

	(mg/dl)	(mg/dl)	(mg/dl)	(mg/dl)
0	100	100	102	105
15	98	97	96	98
30	101	102	103	105
60	90	93	98	96
90	93	95	90	94
180	104	102	105	100

- 10 GLYCEMIA as a function of time, averaged in four groups of BALB/c mice (five mice in each group), to which oral insulin solution (4 IU/kg) was administered (insulin without been seized into polymer).

EXAMPLE 2

Control of Oral Insulin incorporated into a Polymer in Normal Mice

- 15 This result is shown Table 2 where Glycemia (in mg/dl) was measured in BALB/c mice, 22g weight (7 groups of mice of 3 mice each). 4 IU/kg of oral immobilized in polymer insulin has been administered along with 100 mg of food, to facilitate its ingestion. In Figure 2 it may be appreciated that the minimum occurrence happens at 300 minutes and a diminution of glycemia
- 20 from minute 22 to minute 294 after the insulin administration.

Table 2

Time (min)	Group 1 (mg/dl)	Group 2 (mg/dl)	Group 3 (mg/dl)	Group 4 (mg/dl)	Group 5 (mg/dl)	Group 6 (mg/dl)	Group 7 (mg/dl)
0	118	120	125	110	108	123	110
22	142	130	138	129	137	136	128
74	104	105	109	100	108	99	101
114	78	70	76	81	82	74	82
134	72	68	62	63	64	60	69
294	51	50	49	58	53	54	49
457	60	61	63	69	64	62	66

- GLYCEMIA as a function of time, averaged in seven groups of BALB/c mice (three mice in each group), to which 4IU /kg of immobilized insulin in polymer
- 25 was administered orally along with 100 mg of food.

EXAMPLE 3

Oral Administered Insulin Control in Diabetic Rats

At Table 3 (parts 1,2 and 3) it is shown the glycemia (in mg/dl) as a function of time for 20 Wistar rats in which diabetes has been induced with streptozotocine (STZ). In order to induce diabetes it was administered to each rat of 250g in weight, 60mg/kg of (STZ). Insulin (4IU/kg) was administered orally with food in a polymer pellet.

In Figure 3 it may be followed that basal glycemia descends from an initial higher level to a level significantly lower after 6 hours and then it is maintained at this lower level for other additional 14 hours.

Table 3 (part 1).

Time (min)	Group 1 (mg/dl)	Group 2 (mg/dl)	Group 3 (mg/dl)	Group 4 (mg/dl)	Group 5 (mg/dl)	Group 6 (mg/dl)
0	341	346	355	359	359	370
75	295	302	290	305	310	320
135	232	245	240	250	253	255
165	198	210	224	210	220	225
195	213	205	214	207	207	210
225	162	170	160	168	179	185
255	150	145	155	143	148	155
285	140	137	135	127	139	145
315	115	110	120	112	121	130
355	84	89	90	97	110	110
395	50	45	59	74	82	80
425	47	40	46	45	52	45
470	36	30	30	34	46	33
503	22	27	19	25	37	29
1223	15	17	16	22	25	18

GLYCEMIA as a function of time in individual Wistar rats (each group one rat) in which diabetes was induced with streptozotocin (60 mg/kg STZ) and orally with food administered 4 IU/kg insulin immobilized in polymer.

Table 3 (part 2).

Time (min)	Group 7 (mg/dl)	Group 8 (mg/dl)	Group 9 (mg/dl)	Group 10 (mg/dl)	Group 11 (mg/dl)	Group 12 (mg/dl)
0	345	369	358	360	371	359
75	320	346	339	340	345	349

135	270	270	267	270	270	268
165	250	235	235	234	238	234
195	215	220	215	210	211	213
225	185	185	185	186	179	184
255	155	148	153	154	154	157
285	146	140	145	143	147	148
315	135	121	129	132	131	130
355	126	115	115	119	114	116
395	93	79	98	97	98	95
425	72	54	58	59	57	60
470	53	38	42	44	43	41
503	39	29	29	30	28	31
1223	24	16	19	28	25	24

Table 3 (part 3)

Time (min)	Group 13 (mg/dl)	Group 14 (mg/dl)	Group15 (mg/dl)	Gorup16 (mg/dl)	Group17 (mg/dl)	Group 18 (mg/dl)	Group19 (mg/dl)	Group20 (mg/dl)
0	353	361	380	364	358	357	354	362
75	345	342	341	345	347	350	348	347
135	272	269	270	273	280	281	276	271
165	240	241	235	238	239	237	240	236
195	214	212	216	220	209	207	215	214
225	189	182	187	186	190	183	178	186
255	160	157	158	159	181	170	168	170
285	150	149	148	142	157	164	158	145
315	131	134	140	137	140	142	139	132
355	120	119	120	119	125	128	130	128
395	99	105	115	109	107	104	115	110
425	72	71	76	79	74	71	90	89
470	49	48	50	60	57	54	72	68
503	35	34	32	45	41	40	55	45
1223	30	28	27	31	28	31	35	31

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EXAMPLE 4

Figure 4 shows how glycemia as function of time averaged for four groups of diabetic rats of three Wistar rat each one, to which oral insulin was administered simultaneously with food each 6 hs. (Units indicated in mg/dl).

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The mice were diabetized with streptozotocine (STZ). It was administered 60 mg/kg of STZ to get a diabetized mouse with a weight of 250 g. 4 IU/kg of insulin was administered orally in polymer pellets in 6 h intervals, along with the ingestion of food. It has been observed a diminution of glycemia after the insulin ingestion.

Table 4

Time (h)	Group 1 (mg/dl)	Group 2 (mg/dl)	Group 3 (mg/dl)	Group 4 (mg/dl)
0	470	469	459	472
6	408	410	402	398
12	265	268	282	279
18	252	254	256	249

GLYCEMIA as a function of time, averaged in four groups of diabetic rats (three rats each in each group), to which oral insulin immobilized in polymer, was administered simultaneously with food every 6 hours.

EXAMPLE 5

Experience in vitro (units indicated in mg/dl). Average result of 3 experiments:

5 IU of insulin incorporated into a polymer has been introduced in 1 ml of a solution with pH 2 during 15 minutes. After this, this same material was placed in solutions of pH 7 ± 0.2 (1 ml) and it was performed successive incubations and injections every 15 minutes (the employed volume in all cases was of 1 ml).

Note: The remaining polymer insulin determination was performed after 19 successive washing operations giving the following results: insulin: 33325 IU/ml. Employed Method: quimioluminescent assay.

EXAMPLE 6

Innocuousness Experiments

To determine the innocuousness of the polymer it was performed subcutaneous implants into mice BALB/c.

5 (five) subcutaneous lateral or side implants of the obtained polymer were

performed by means of:

- a) HEMA (Hydroxiethylmethacrylate), 50 %, glycerin 10%, water 40%;
- b) HEMA (Hydroxiethylmethacrylate), 60%, glycerin 10%, water 30%;
- c) HEMA (Hydroxiethylmethacrylate), 80%, glycerin 10%, water 10%.

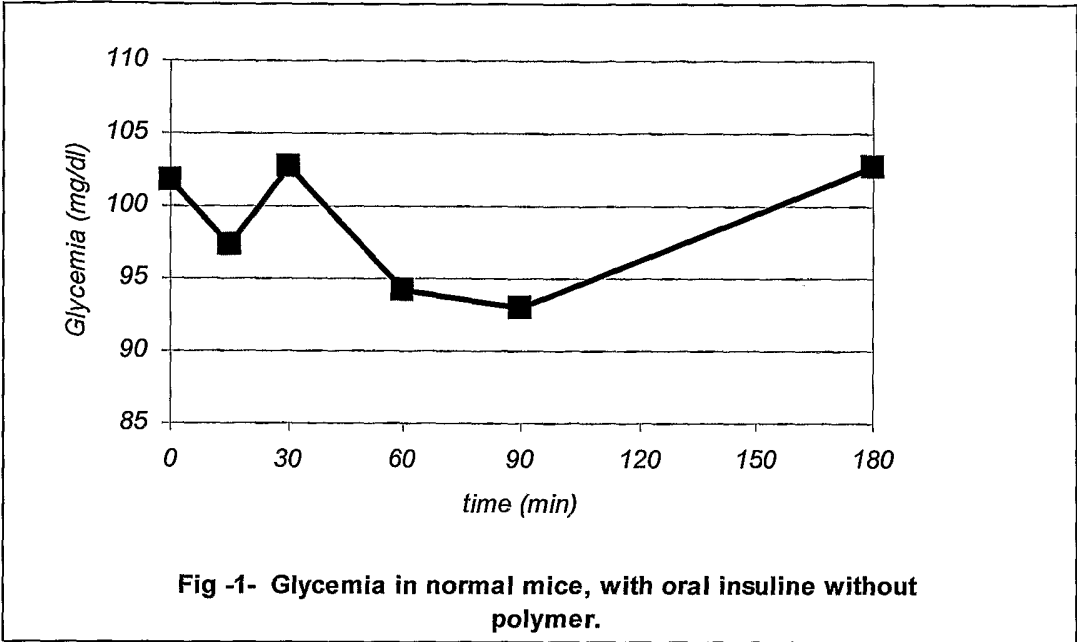
- 5 It has been observed clinically during two months. After this the mice were sacrificed and the histopathological studies were performed, which did not show any pathological or immune reaction.

CLAIMS

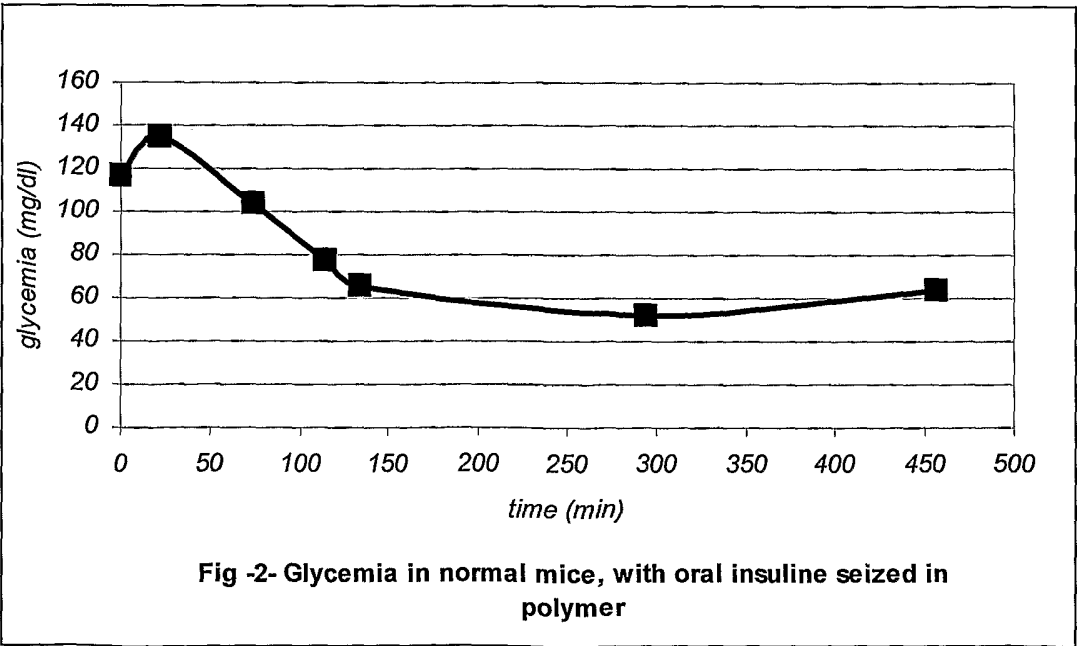
- 1) Method for the immobilization of bioactive molecules within a polymeric substrate resistant to the stomach acids, to be employed as an oral drug delivery system, particularly insulin molecules, and medication so obtained, characterized by the following steps:
- 5 a) mix at least a monomer suitable for polymerization by means of a ionizing radiation, with at least an aqueous solution of bioactive molecules;
- 10 b) place the thus obtained mixture in step (a) into a resistant container permeable to said ionizing radiations;
- c) submit said container to a flow of ionizing radiation at a dose capable to polymerize all the monomer, in a dose range from 0.1 kGy up to 50 kGy, particularly in a 5 to 30 kGy in range, obtaining within the container a polymer resistant to the stomach acids. And the polymer containing in its nanotubules bioactive molecules;
- 15 d) withdraw the thus polymer obtained in step (c), and dividing it in batches with a size range of 1 mm x 1 mm x 1 mm up to 8 mm x 8 mm x 8 mm, capable to form part of the oral medication of delayed delivery in humans.
- 20 2) Method for the immobilization of bioactive molecules within a polymeric substrate resistant to stomach acids, to be employed as an oral drug delivery system, particularly insulin molecules, and medication so obtained, as explained in claim 1, step a) the one monomer characterized in that step, is an acrylic monomer, of the family of the alkyl methacrylates and acrylates, such as hydroxiethylmethacrylate (HEMA), base for the after generated macromolecular network.
- 25 3) Method for the immobilization of bioactive molecules within a polymeric substrate resistant to stomach acids, to be employed as an oral drug delivery system, particularly insulin molecules, and medication so obtained, as in claim 1, step
- 30

- a) the one monomer characterized in that step is mixed with additive substances, that are free radical substractors and chain transference substances, such as the so called antirad substances, providing protection against radiolysis. An example of said substances, is glycerin.
- 5
- 4) Method for the immobilization of bioactive molecules within a polymeric substrate resistant to the stomach acids, to be employed as an oral drug delivery system, particularly insulin molecules, and medication so obtained, as in claim 1, step a) the aqueous solution of characterized
- 10 bioactive molecules, is an insulin watery solution.
- 5) Medicine obtained by the method, as claimed in claims 1 to 4, is characterized for having its active substance inside polymer fractions or parts of a polymer. This polymer is resistant to gastric or stomach acids action, and delivers a delayed drug liberation action, been this
- 15 delayed liberation action a function of the parameters employed in said polymer obtaining method.

1/2



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2/2

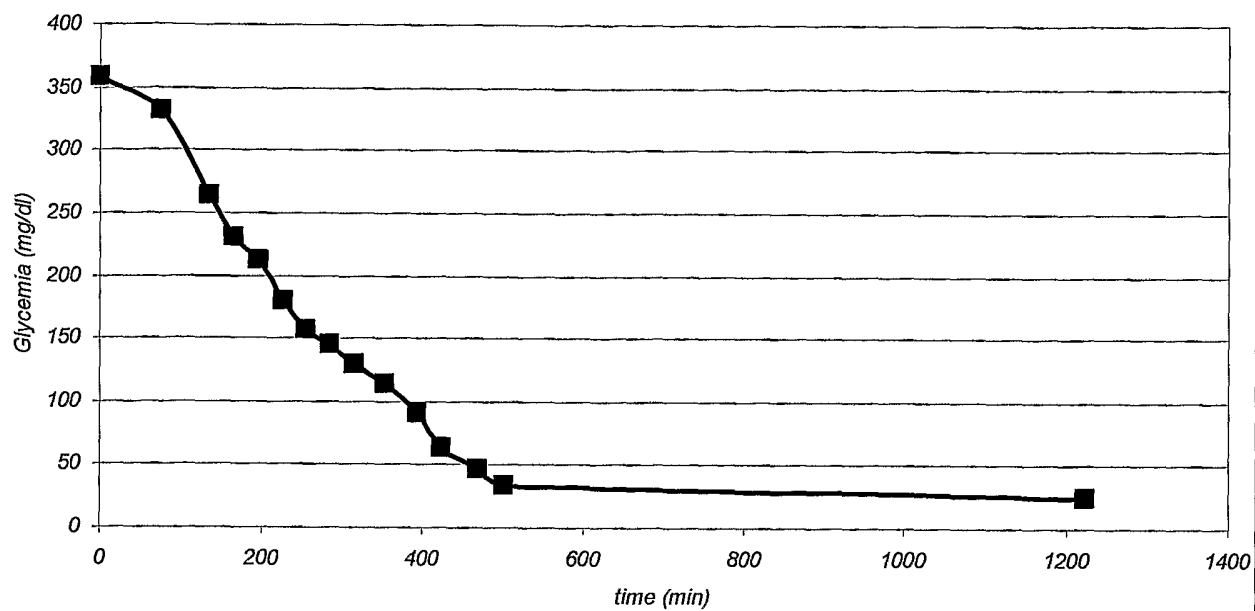


Fig -3- Glycemia in diabetised rats after an oral insuline dose administrated in polymer

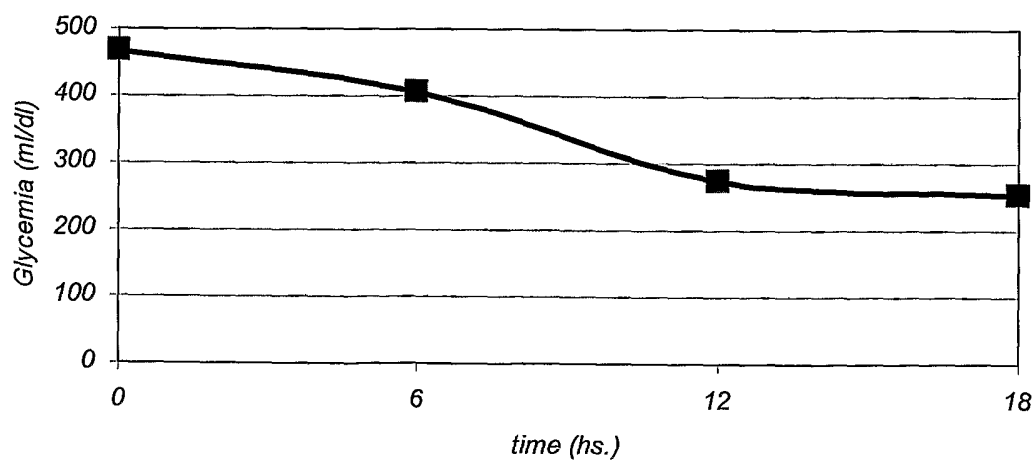


Fig - 4 - Glycemia in diabetesed rats with insulin every 6 hs.